

FIG. 1

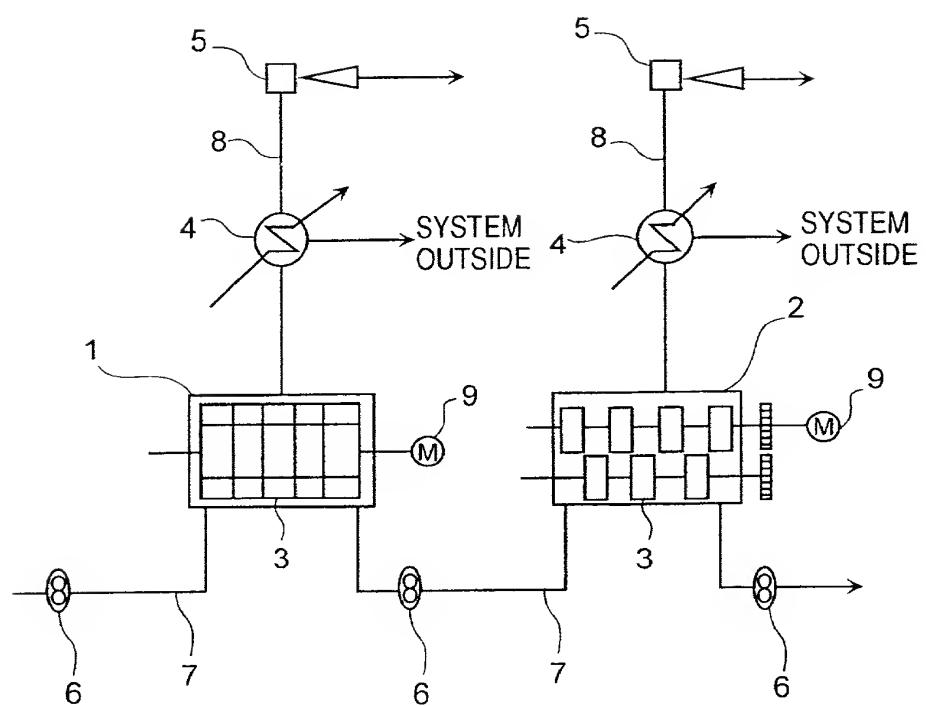


FIG. 2

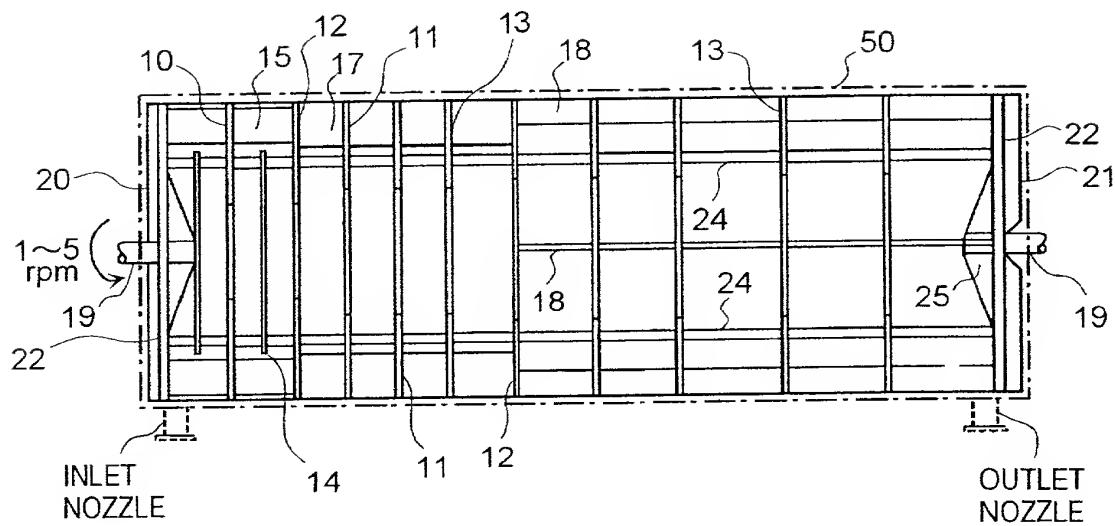


FIG. 3

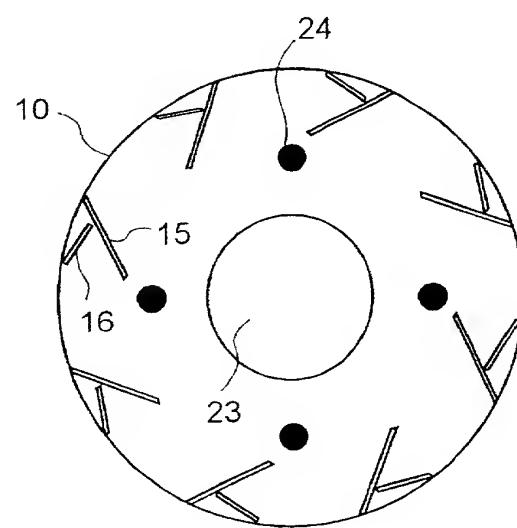


FIG.4

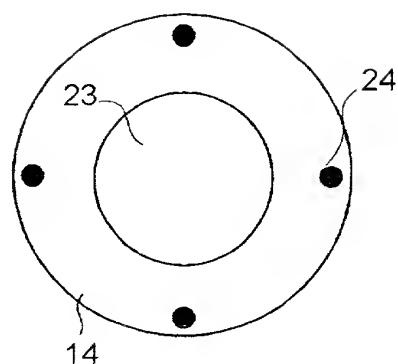


FIG.5

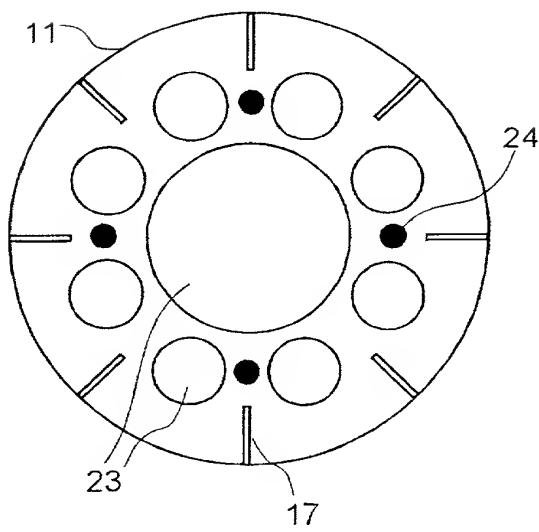


FIG.6

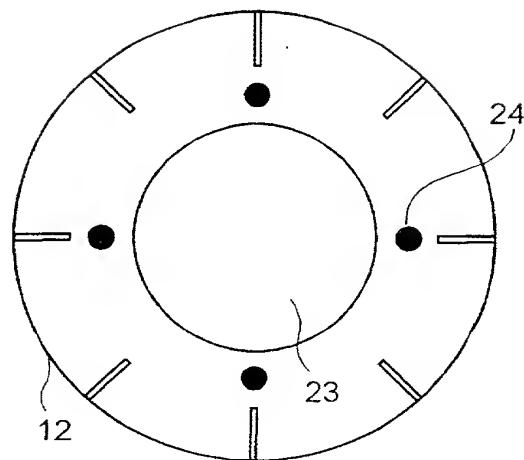


FIG.7

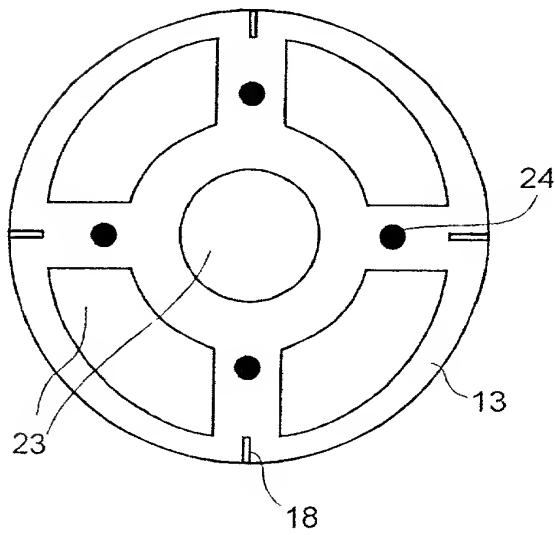


FIG.8

n : NUMBER OF THEORETICAL PLATES CORRESPONDING  
 TO PERFECTED MIXING VESSELS  
 ACTUAL NUMBER OF BRADE PARTITION PLATES : 4 STAGES  
 VISCOSITY : 5 kPa s

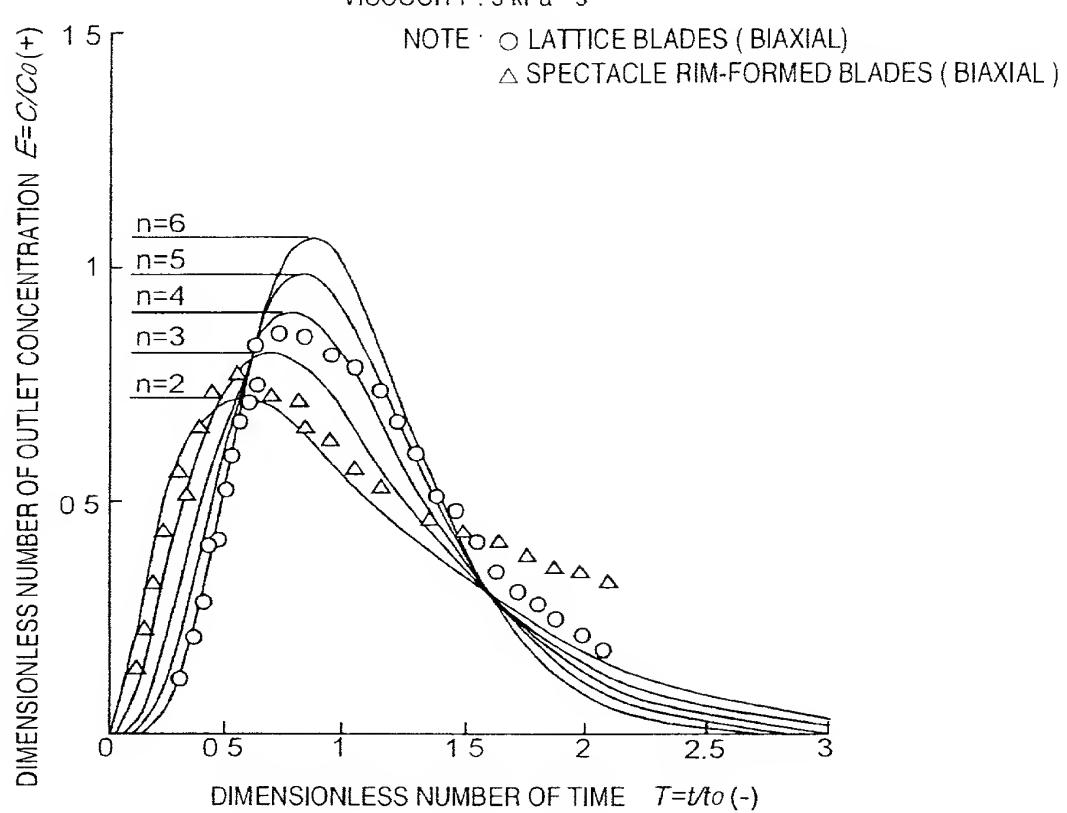


FIG.9

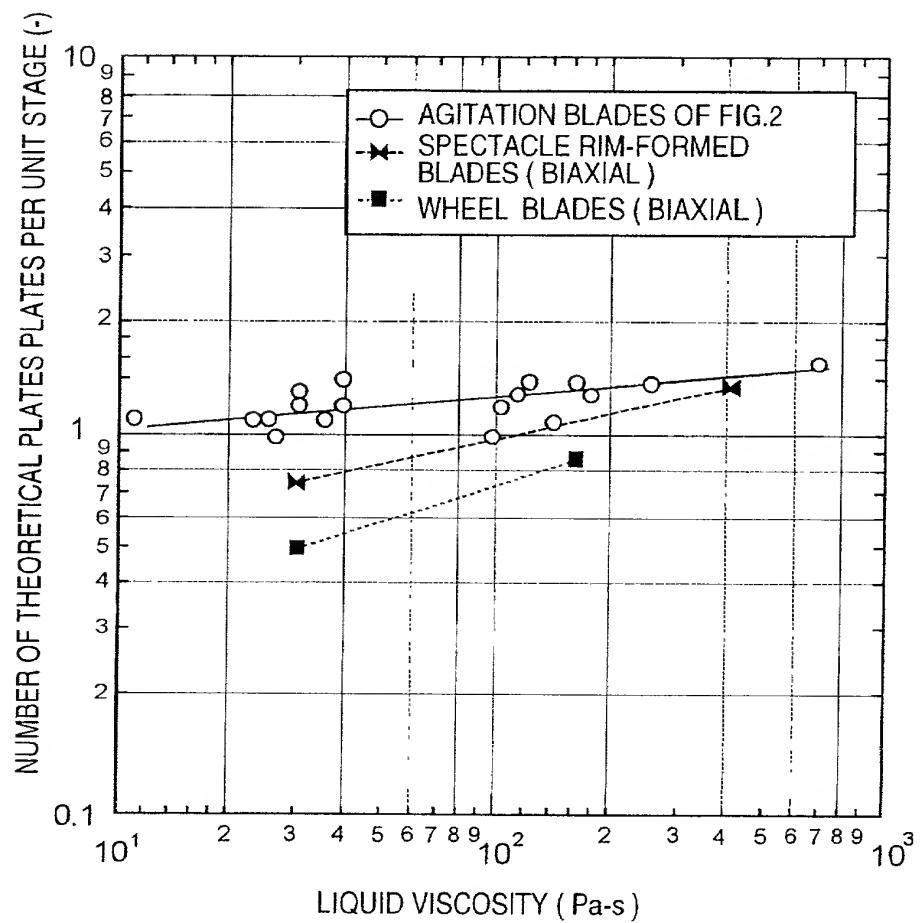


FIG. 10

SYMBOL	BLADE FORM
- $\Delta$ -	LATTICE-BLADES (BIAXIAL)
- $\blacksquare$ -	SPECTACLE RIM-FORMED BLADES (BIAXIAL)

$M$  : NUMBER OF ACTUAL PLATES  
 $N$  : NUMBER OF PERFECT MIXING VESSELS  
 $ReF$  : REYNOLDS NUMBER IN FLOW DIRECTION (-)  
 $ReM$  : AGITATED REYNOLDS NUMBER (-)

